

INSTALLATION PROCESS

We recommend installation by a qualified installer if possible. If one is not available follow the instructions below.

1. Calculate length of port needed:
2. Determine proper speaker & port placement before cutting any holes. The *Precision Port™* should be placed at least one port diameter away from any inside walls, if possible.
3. Trim center tube to 5" shorter than L_v from step one.
4. The *Precision Port™* should be 1" longer than L_v when assembled.
5. Once placement has been determined cut the proper size hole. (Cut hole to the diameter of the flare side of the inside flare)
6. When the length has been achieved the *Precision Port™* can be glued together using ordinary ABS adhesive or similar type glue. Once pieces are assembled with ABS adhesive, pieces cannot be taken apart.

Assemble the *Precision Port™* in the following manner.

1. Attach connecting rings to flared ends.
2. Slide flared ends, with connecting rings attached, over tube section.
7. Insert the *Precision Port™* into enclosure and secure with screws, holes are drilled for #6 screws for a flush appearance.